

Mounting instructions for swivel Ford Transit from BJ 2004 with original seats



Important installation instructions:

The swivels can only be used for the driver's seat in vehicles in which the handbrake lever is installed on the outside of the driver's seat (in the entry step).

Important operating instructions:

If the swivels are installed in conjunction with height-adjustable seats, the seats must be brought into the highest position before turning.

The swivels are suitable for the original seats with or without height adjustment.

Item numbers: **3384001 driver side**
 3384002 passenger side

Mounting Kit

turntable 338400x

5 screws ISO 7380 M 8 x 25 10.9 part 1

4 washers ISO 7089 – 8,4

part 2

1 screw ISO 10642 M 8 x 30 10.9

6 screws ISO 4762 M 8 x 16 12.9

1 screw UNF 7/16" x 1 1/4"

1 nut UNF 7/16"

part 3

part 4

part 5

part 6

part 7

1 chopper disc DIN 6797 d=13

The tightening torque for the screws M 8 x 16 is 37 Nm.

The tightening torque for the screws M 8 x 25 and M 8 x 30 is 25 Nm.

The tightening torque for the UNF screw 7/16" is 40 Nm.

Assembly

- Unscrew the lower belt strap from the seat.
- Unscrew the seat with the slide rails from the seat box.
- Place the turntable on the seat box and twist it so that all mounting holes are accessible.
- Use the M 8 x 25 screws (part 1) and washers 8,4 (part 2) to screw the turntable to the front mounting holes.



- Tighten the turntable on the rear outer mounting hole (on the side with the belt angle) with the M 8 x 30 screw (part 3).



- Hand tighten the turntable on the rear inner mounting holes using the screws M 8 x 25 (part 1) and washers 8,4 (part 2).



- Tighten all screws to the specified torque.
- Place the seat with the slide rails on the swivel and hand-tighten them with the 6 screws M 8 x 16 (part 4). By sliding the seat back- and forwards several times, ensure the smooth running of the slide rails. Then tighten all screws with the specified torque.
- Screw the loose belt end with the UNF screw (part 5), the chopper disc (part 7) and the UNF nut (part 6) at the belt fastening bracket.

