

Installation instructions HEKI 2 (lift/tilt roof-light)

- 1) Designed and recommended for trailed vehicles in which people do not travel. Technically also suited to a vehicle in which people do travel, but as the rooflight is designed with free airflow, there may be draughts, air noise and chattering blind mechanisms, which will not be accepted as a product fault.
- 2) HEKI 2 suitable for max. 100 km/h (with Seitz spoiler up to 130 kmh).
- 3) Installation position transverse (hinged side at the front in the travelling direction) or longitudinal (hinged side to the left or right in the travelling direction).

Before installing HEKI 2, the area where it is to be installed must be selected in such a way that HEKI 2 will not impair any adjacent components, cables or fitted cupboards in the vehicle interior, or detract from the functions of the roof railing or other fastening or reinforcing components. Prerequisite for correct installation of HEKI 2 is a flat inner and outer wall surface. In order to avoid any damage to the roof wall, the cut-out must be robust (e.g. reinforced with wooden or tubular frames incl. corners). 1 corner (245 mm long) is contained in the individual pack. This corner is to be sawn into 4 pieces of the corresponding wall thickness. HEKI 2 is suitable for wall thicknesses between 25 mm and 60 mm.

We cannot assume any guarantee for faulty installation of HEKI 2.

1. Ascertain the position of HEKI 2 in the vehicle according to the conditions named above.

2. Proceed with the cut-out according to fig. 2 or using the template on the packaging, using a jig saw or routing machine.

HEKI 2 is ready for installation in wall thicknesses of 25 mm to 32 mm. (For wall thicknesses of 32 mm to max. 60 mm, the commercially available installation set must be used, please consult your dealer).

3. Hold HEKI 2 in the cut-out without any sealant, to check the size (approx. 2 mm clearance for cutout all round).

4. Apply permanently elastic sealant (butyl) to the outer part of the base frame. We recommend contacting your sealant supplier (fig. 3).

5. Position the outer frame centrally in the cut-out and press in position applying gentle, even pressure.

6. Gently screw the 16 mounting blocks to the inside of the vehicle (use the large hole spacing in the mounting block). Use the mounting blocks and appropriate screws indicated in the table below for the corresponding roof thickness.

It is adequate to tighten the screws gently by hand (torque = 1,5 Nm). If necessary, re-tighten the mounting blocks again uniformly after approx. 10-30 minutes.

7. Position the inner frame on the base frame and screw in place using the corresponding screws 2.5 x 25 (use small hole diameter in mounting block).

It is adequate to tighten the screws gently by hand! Check blind function! Undo the screws slightly when the blind moves sluggishly.

8. Snap the ventilation grids into position.

9. Remove the PE protective film from the acrylic glass on the inside and outside.

No liability is assumed for incorrect installation!

HEKI 2 is not suitable for installation in vertical surfaces!

Arrange for the modification to be entered in the vehicle's papers ! (When vehicle height and overall weight have been changed).

Wall thickness 25 to 32 mm	Mounting block grey	Screws Ø 4 x 25 mm	Incl. in HEKI package
Wall thickness 32 to 39 mm	Mounting block black	Screws Ø 4 x 32 mm	Mounting kit art. no. 1305
Wall thickness 39 to 46 mm	Mounting block yellow	Screws Ø 4 x 40 mm	Mounting kit art. no. 1306
Wall thickness 46 to 53 mm	Mounting block blue	Screws Ø 4 x 46 mm	Mounting kit art. no. 1307
Wall thickness 53 to 60 mm	Mounting block red	Screws Ø 4 x 52 mm	Mounting kit art. no. 1308

Abb.1
Fig. 1
Figure 1
Figura 1
Afbeelding 1
Fig. 1

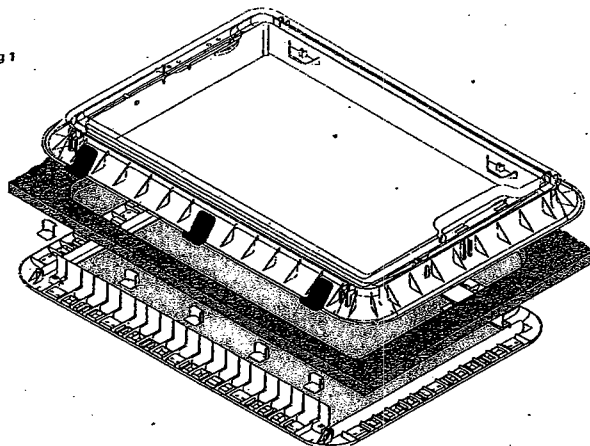
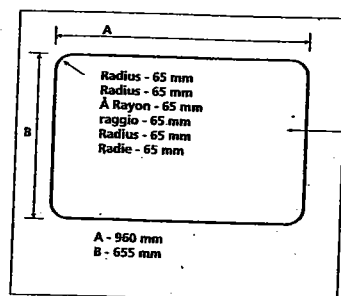


Abb.2
Fig. 2
Figure 2
Figura 2
Afbeelding 2
Fig. 2



Ausschnitt
Cut-out
C Découpe
foro
Utsparing
Utskärning

Abb.3
Fig. 3
Figure 3
Figura 3
Afbeelding 3
Fig. 3

