

CaraD600 entrance door

Installation instructions

10/01/14

Rev:03

Updates

Rev #	Date	Changes
OR	12/12/2012	Original document
01	21/06/2013	General update
02	19/11/2013	Add cut out radius & Tolerance (page 5)
03	10/01/2014	Add taller door cut out

Components

- Door assembly
- Vertical clamping profile w door catches
- Vertical clamping profile w/o door catches
- 435mm Upper Clamping profile
- Vertical plastic trims (x2)
- Top plastic cover
- 22 Torx screws
- 3 U-clips

Tools required

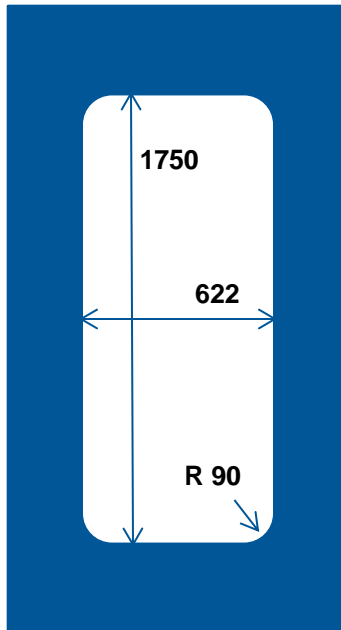
- Cordless screwdriver
- Phillips & torx heads
- Paper towel
- Cleaning agent (Sika cleaner 205)
- Adhesive (Sika 221 or 252)



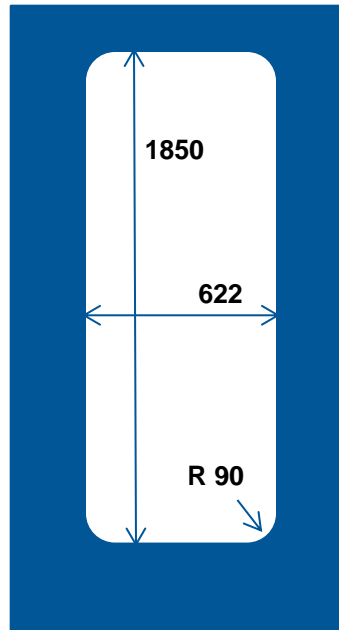
Fitment instructions

- Step1: Check door cut out dimensions

Short door



Tall door



Linear dimension tol. : 0/+1mm, radius tol. : -1/0mm

- Step2: Clean caravan wall adhesive surface with cleaning agent (Sika 205 recommended)



Fitment instructions

- Step3: Clean door frame adhesive surface



- Step4: Apply PU adhesive to the door frame. We recommend applying a triangular track approx. 6- 8 mm high (e.g. PU- Sikaflex 221 or 252)

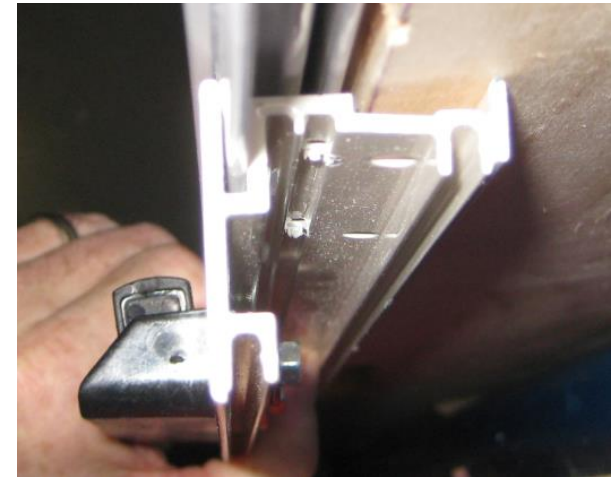


Fitment instructions

- Step5:
 - Press the door frame into the cut-out from outside.

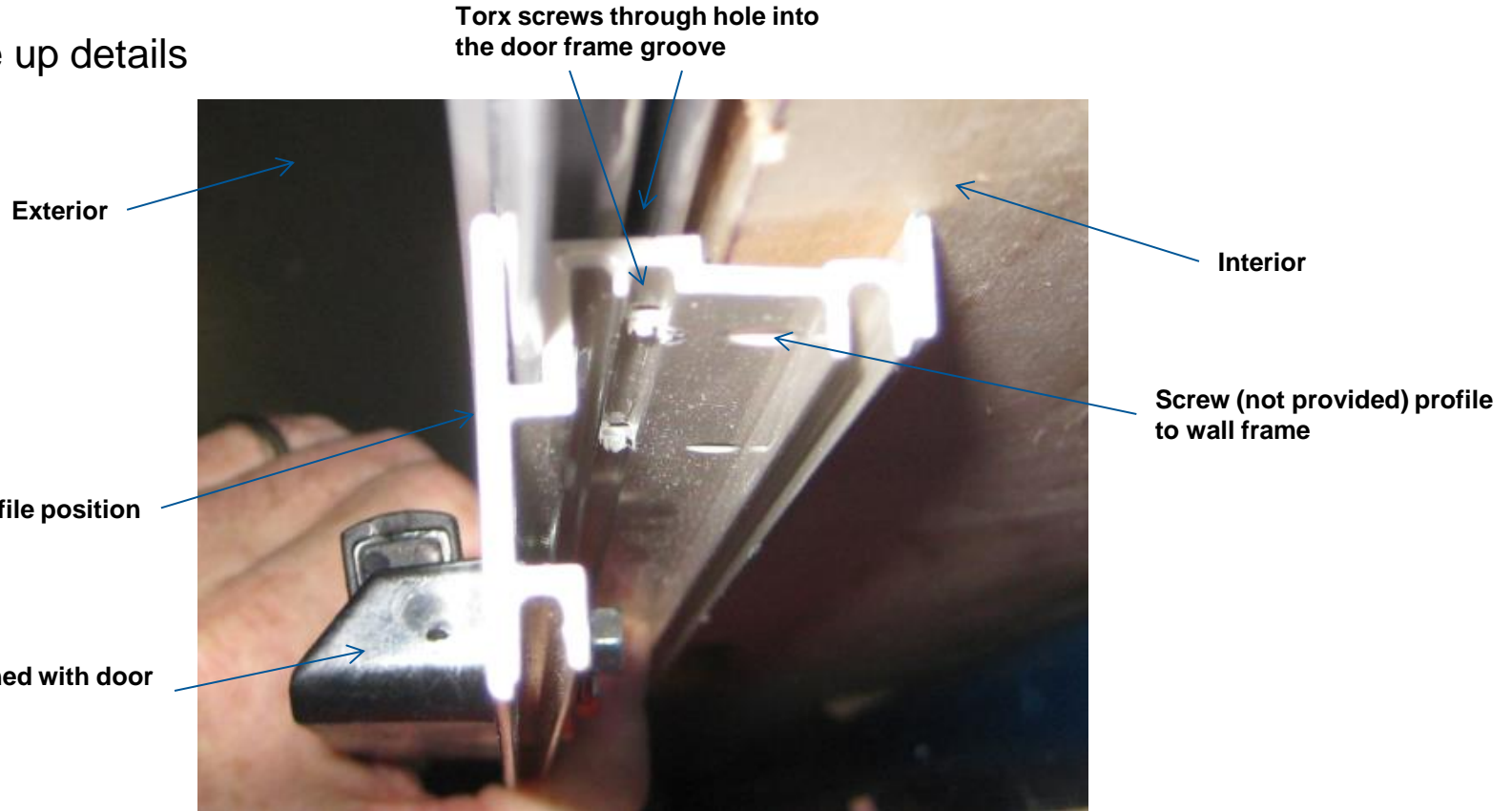


- Step6:
 - Operator 1: Hold the door in the cut from outside
 - Operator #2: Position and screw the clamping profiles from inside the caravan using the Torx screws.



Fitment instructions

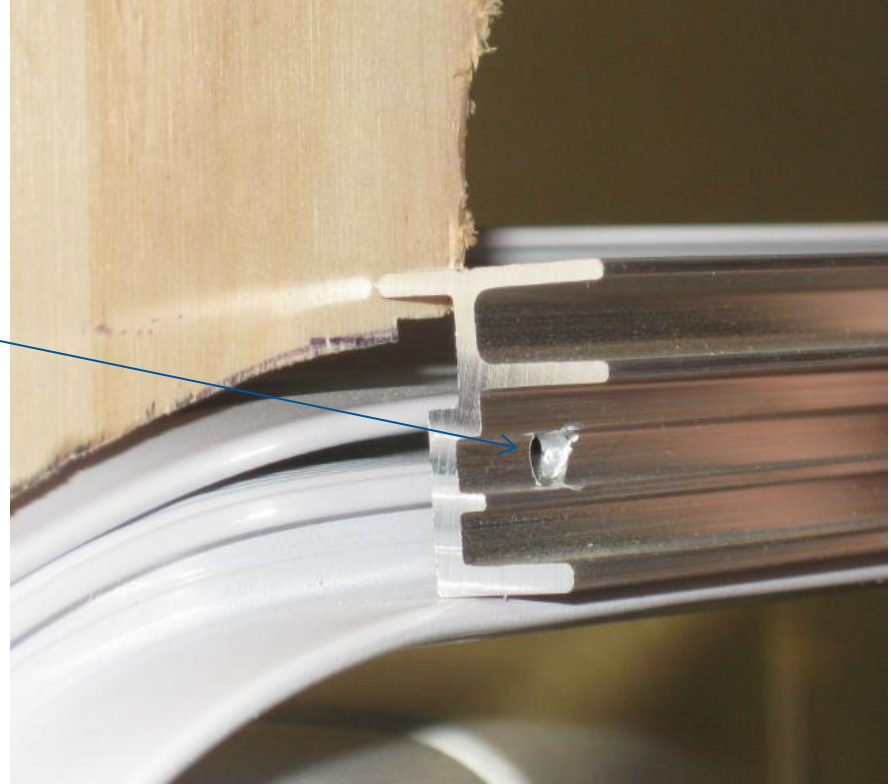
- Close up details



Fitment instructions

- Step7:
 - Position and screw upper clamping profile from inside the caravan using the TX Torx screws

Torx screws through hole into the door frame groove

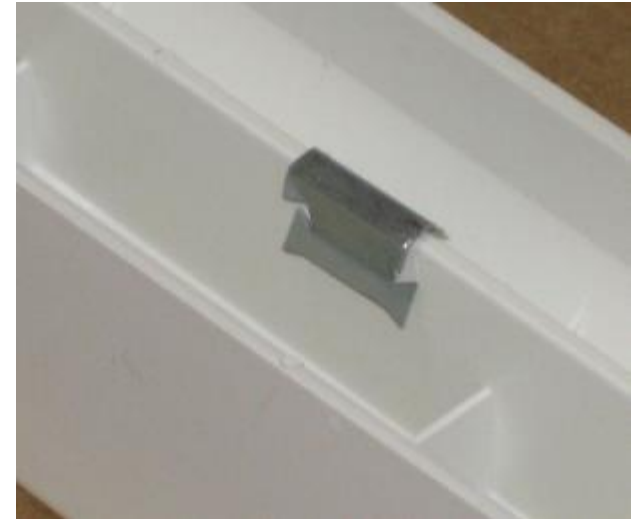


Fitment instructions

- Step8:
 - Secure door assembly to caravan wall (screws not provided)

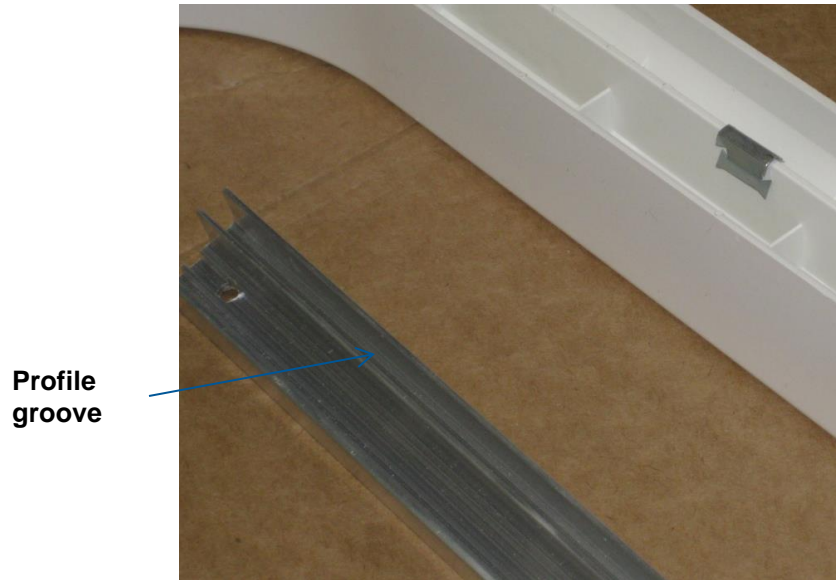


- Step9:
 - Fit U-clips (x3) to top plastic cover

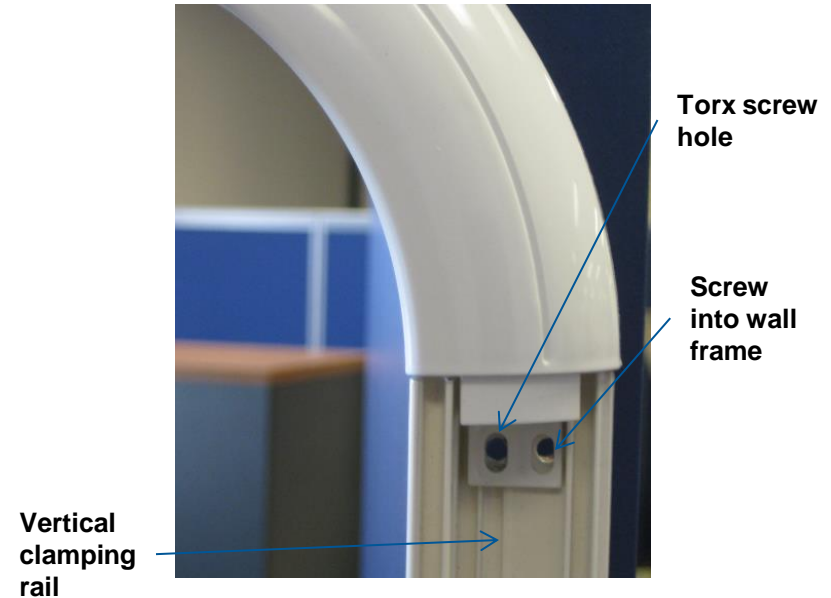


Fitment instructions

- Step10:
 - Clip top plastic cover into clamping profile groove

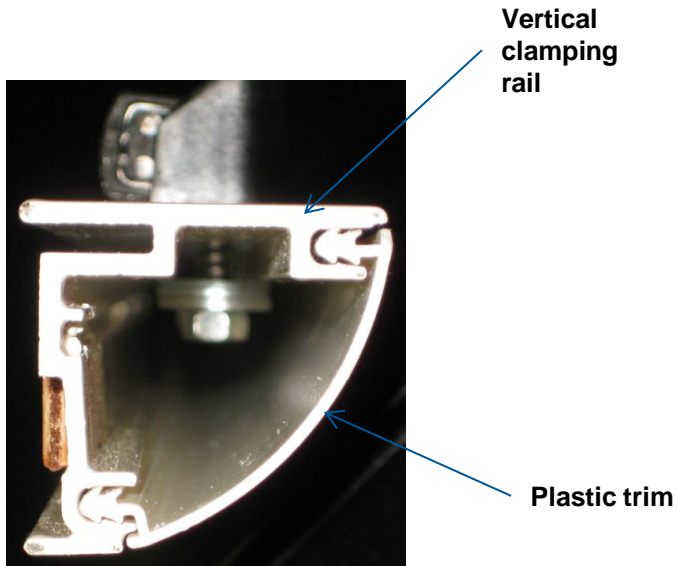


- Step11:
 - Screw plastic trim to vertical clamping rails



Fitment instructions

- Step12: Fit plastic trims on clamping rails



Special recommendation

- 1- Vertical clamping rails
 - Trim rails length to match frame radius cornerOr/and door step



- 2- Flat floor configuration
 - Use of Dometic lower plastic trim is recommended

